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# MSCJ4 AND MSCJ4-19A SERIES

MAINTENANCE • INSTALLATION • OPERATIONS

Instruction manual

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# **PUMP SAFETY TIPS**

## **SAFETY APPAREL**

- Insulated work gloves when handling hot bearings or using bearing heater
- Heavy work gloves when handling parts that have sharp edges, especially impellers
- Safety glasses (with side shields) to protect eyes, especially in machine shop areas
- Steel-toed shoes to protect feet when handling parts, heavy tools, etc.
- Any other equipment needed to protect against hazardous/toxic fluids

## **COUPLING GUARDS**

- Never operate a pump without coupling guards properly installed

## **FLANGED CONNECTIONS**

- Never force piping to make connection with a pump
- Use only fasteners of proper size and material
- Ensure there are no missing fasteners
- Beware of corroded or loose fasteners

## **OPERATION**

- Do not operate below minimum rated flow, or with suction/discharge valves closed.
- Do not open vent or drain valves, or remove plugs while the system is pressurized

## **MAINTENANCE SAFETY**

- Always lockout power
- Ensure pump is isolated from the system and pressure is relived before disassembling pump, removing plugs, or disconnecting piping
- Use proper lifting and supporting equipment to prevent serious injury
- Observe proper decontamination procedures
- Know and follow company safety regulations
- Never apply heat to remove impeller

# **FOREWORD**

The design, craftsmanship, and materials used in Gusher pumps provides for optimum performance and long, trouble-free service. As with any mechanical device, proper use and periodic maintenance will enhance the performance and life of your pump. This manual is provided as a guideline for proper installation, operation and maintenance. THIS MANUAL MUST BE READ AND UNDERSTOOD BEFORE INSTALLING AND OPERATING ANY PUMP.

GUSHER PUMPS INC. SHALL NOT BE LIABLE FOR PHYSICAL INJURY, DAMAGE OR DELAYS CAUSED BY A FAILURE TO OBSERVE THE INSTRUCTIONS FOR INSTALLATION, OPERATION, AND MAINTENANCE CONTAINED IN THIS MANUAL.

## **WARRANTY**

Gusher Pumps, Inc. will replace or repair, within one year of shipment from our plant, any pump in our judgment that has failed due to defects in materials or workmanship, provided the pump has been properly installed and maintained and has not been subject to abuse. These pumps must return to Gusher Pumps, Inc. with complete history of service for inspection and warranty consideration. Gusher Pumps, Inc. does not accept the responsibility for transportation to and from our plant. Furthermore, we do not assume any responsibility for consequential damage or loss of production.

WARRANTY IS ONLY VALID WHEN GENUINE GUSHER PARTS ARE USED.

Supervision by an authorized Gusher representative is recommended to ensure proper installation.

Additional manuals can be obtained by contacting your local Gusher representative or by calling 859-824-5001.

# PRECAUTIONS

## **! WARNING !**

**Personal injury will result if procedures outlined in this manual are not followed.**

- NEVER apply heat to remove impeller. It may explode due to trapped liquid.
- NEVER use heat to disassemble pump. Explosion could occur due to trapped liquid.
- NEVER operate pump without coupling guard correctly installed.
- NEVER operate pump beyond the rated conditions to which the pump was sold.
- NEVER start pump without proper prime (sufficient liquid in pump casing).
- NEVER operate pump below recommended minimum flow or when dry.
- ALWAYS lock out power to the motor before performing pump maintenance.
- NEVER operate pump without safety devices installed.
- NEVER operate pump with discharge valve closed.
- NEVER operate pump with suction valve closed.
- DO NOT change conditions of service without approval of an authorized Gusher representative.

# NAMEPLATE INFORMATION

On the casing of every Gusher pump is a nameplate that provides information about the pump's hydraulic characteristics. This information will be used when ordering spare or replacement parts for your pump.

<b>Gusher</b>		LOW VOLTAGE Ø7 Ø8 Ø9 Ø1 Ø2 Ø3	HIGH VOLTAGE Ø7 Ø8 Ø9 Ø1 Ø2 Ø3	TO REV. ROT INTERCHANGE Ø6 L Ø6
MODEL	<input type="text"/>			
SERIAL	<input type="text"/>	HP	<input type="text"/>	
VOLTS	<input type="text"/>			
AMP.	<input type="text"/>	PH.	<input type="text" value="3"/>	
R.P.M.	<input type="text"/>	CY.	<input type="text"/>	
REF	<input type="text"/>	IMP.	<input type="text"/>	
GPM	<input type="text"/>	TDH IN FT.	<input type="text"/>	

## RECEIVING and INSPECTION

Gusher Pumps, Inc. has taken great care in preparing your pump for shipment, however, due to circumstances beyond our control, your shipment may be received damaged. Therefore, we strongly recommend that you take a few minutes to check your pump upon receipt. Check for cracked, bent, severely misaligned (minor misalignments almost always occur during shipment), or even missing parts. If any such damage has occurred, you must report it to the delivering carrier and Gusher Pumps, Inc. immediately.

We also recommend that you check the model number, horsepower, current characteristics, and ft. head of pump received to ensure that you have received the pump you ordered for your specific operating conditions. If you should find some discrepancy, report it to Gusher at once.

If your pump is not going to be installed within six months, several precautions must be taken;

1. Preservative treatment of bearings and machined surfaces is required.
2. Remove packing on pumps with packed stuffing box, the stuffing box and shaft sleeve must be oil lubricated to also protect against moisture.
3. Units equipped with mechanical seals must also be oil lubricated with an oil can through the NPT port while rotating the shaft by hand.
4. Pump suction and discharge ports must be covered to prevent foreign material from getting into the pump and causing damage when pump is started at a later date.
5. Pump must be stored in a dry location.
6. Rotate pump shaft several times every other month.

# **OPERATION & MAINTENANCE**

## **• OPERATION**

Before starting the pump the reservoir should be filled to the minimum level so as to completely submerge the bottom pump impeller housing in the liquid which assures priming of the pump.

Upon initial start up we recommend that you check and maintain the minimum liquid level in your reservoir, it is also advisable to check your piping for leaks at this time. We also recommend that you check and record the pump discharge pressure, line voltage and amperage being drawn by the motor and operating temperature of the bearings. Temperature should be checked with a pyrometer, do not check by touch. Temperatures that are hot to the touch are often well within the maximum operating temperature of 225°F.

If a problem develops check the trouble shooting list on page 11. If you are unable to solve your problem please feel free to contact the factory.

## **• MAINTENANCE**

Normally after proper installation and under normal operating conditions (8 hours daily duty in clean liquid with SG of 1) the pump requires very little attention.

Before shipment all Gusher pumps have been tested and greased at the plant, therefore lubrication is not necessary for approximately six to eight months. Remember, when lubricating ball bearings that too much grease will cause bearings to run hot, so grease bearings sparingly when it is necessary. We recommend the use of Chevron SRI #2 grease.

Because of the vast range of operating conditions it is difficult to recommend one set schedule for periodic maintenance. The more severe the application the more attention the pump will require. When a pump operates in a high temperature application (over 150°F) it is recommended to grease the ball bearings sparingly once a month (approx. 1 gram). In hostile environments where abrasives are present the pump may need to be inspected for wear quarterly. This should include inspection of the impellers, bushings and seals. On hostile duty pumps the lower bushing is constructed of Tungsten Carbide. This material is sensitive to thermal shock. Use caution when rapidly changing the temperature of the liquid. If the temperature change is too rapid bushing failure will occur.

## MSCJ4 SERIES

### Standard Configuration Parts List

No.	Gusher Part No.	Description	Qty.
1	Varies	Motor	1
2	P42133-2-CI	Body	1
3	84138	Mechanical Seal	1
4	P25125-1-4.0-CI	Impeller	1
5	P27125-OR-CI	Volute	Varies
6	P25125-4.0-CI	Impeller	Varies
7	1/8" SQ. STOCK	Key	1
8	P33125-OR-CI	Intake Flange	1

## MSCJ4-19A SERIES

### Standard Configuration Parts List

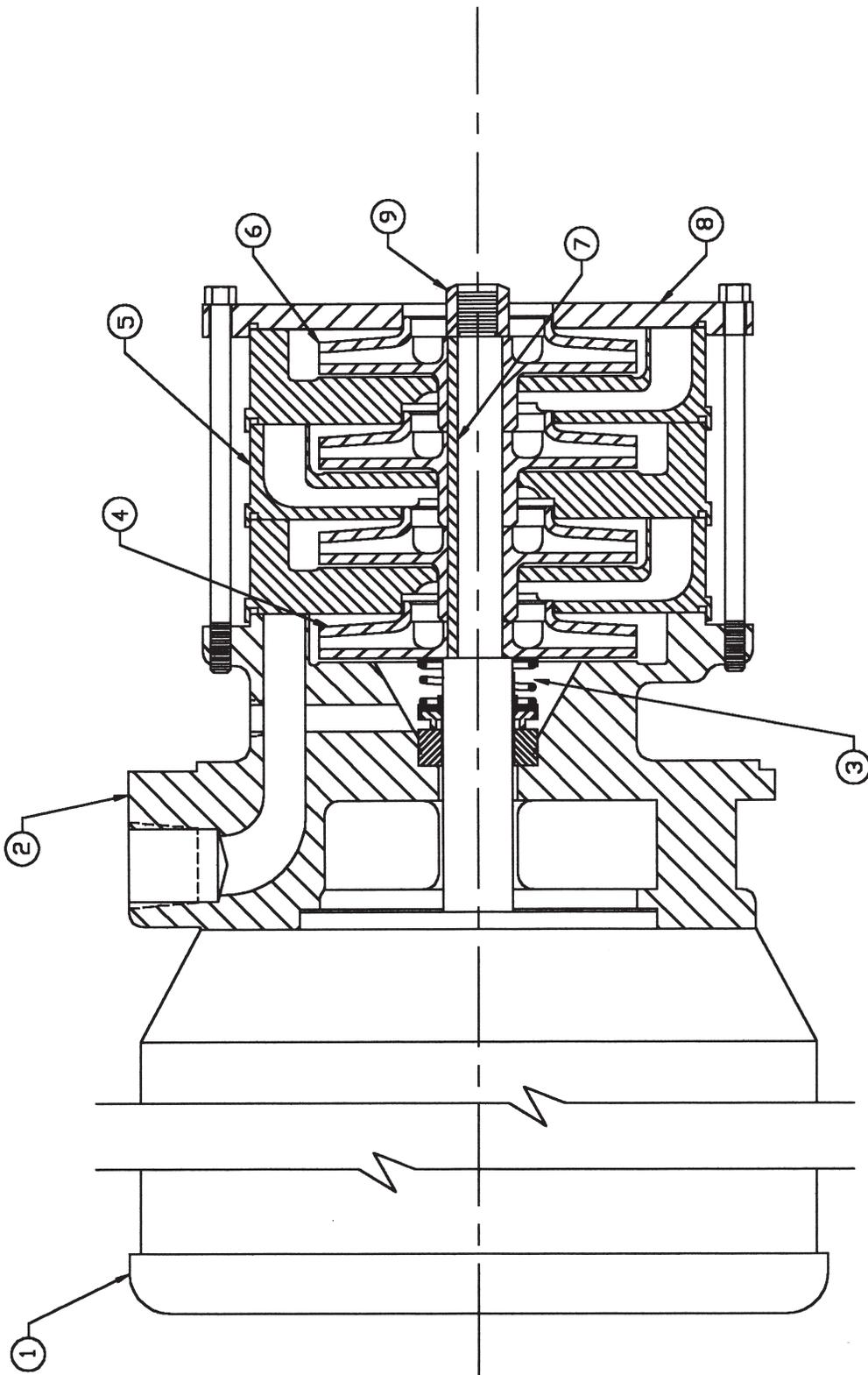
1	Varies	Motor	1
2	P42133-2-19A-CI	Body	1
3	84138	Mechanical Seal	1
4	P25125-1-4.0-CI	Impeller, High Pressure	1
5	P25125-4.0-CI	Impeller, High Pressure	Varies
6	59126-1-CI	Adapter	1
7	27030E-CI-19-1	Volute, Low Pressure	1
8	25030-CI-MS-ID	Impeller, Low Pressure	1
9	65030	Wear Ring	1
10	62126-1-C	Bushing	1
11	63125-1-CRS	Spacer Sleeve	1
12	P27125-OR-CI	Volute, High Pressure	Varies
13	Varies	Shaft	1

## MSCJ4-19A SERIES

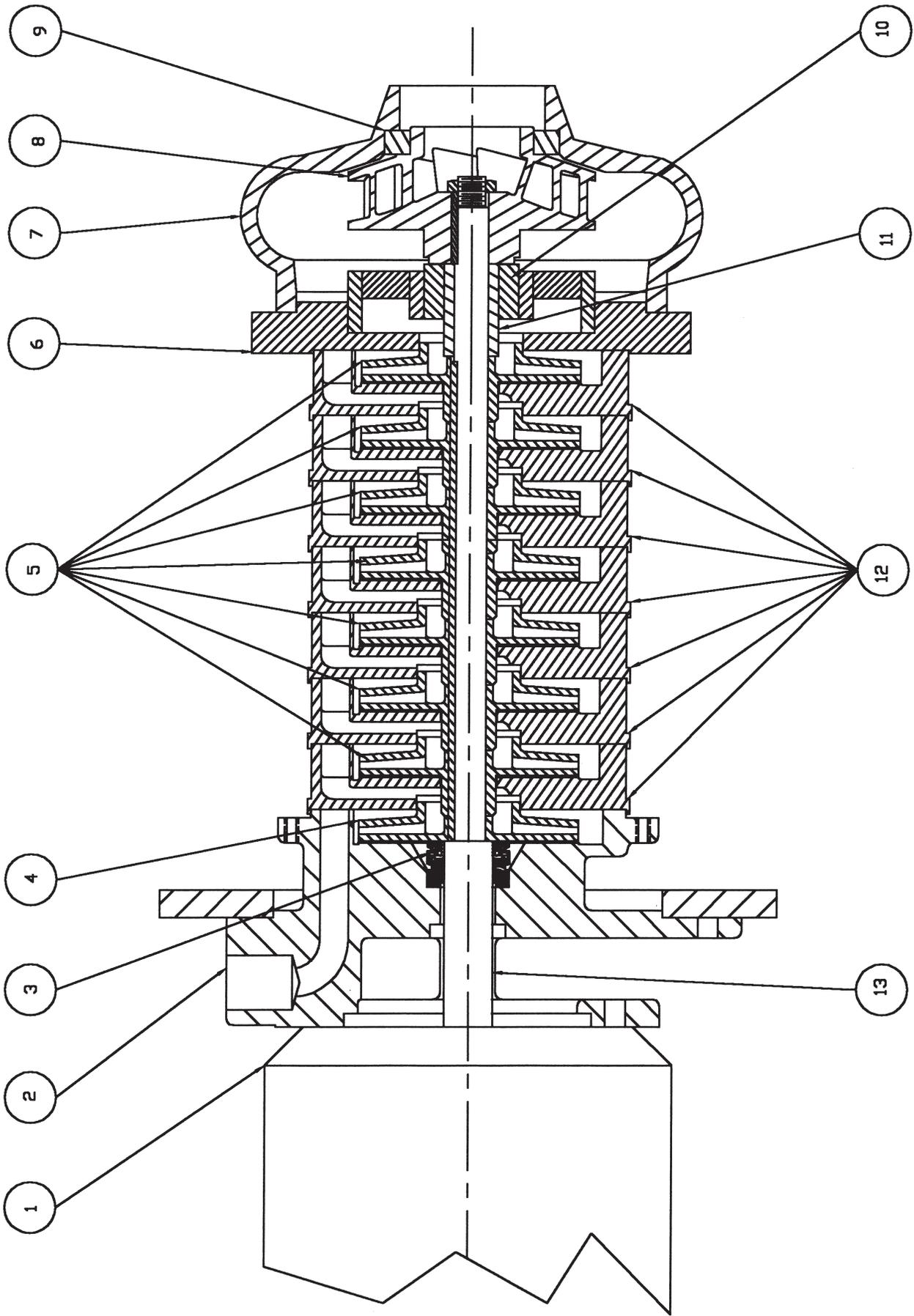
### Hostile Duty Configuration Parts List

1	Varies	Motor	1
2	P42133-2-19A	Body	1
3	84138	Mechanical Seal	1
4	P25125-1-4.0-CI	Impeller, High Pressure	1
5	62060-1	Bushing	1
6	P25125-4.0-CI	Impeller, High Pressure	Varies
7	59126-2-CI	Adapter	1
8	27030E-CI-19-1	Volute, Low Pressure	1
9	25030-CI-MS-1D	Impeller, Low Pressure	1
10	65030	Wear Ring	1
11	63573	TC Sleeve	1
12	62573	TC Bushing	1
13	63575-SS	Spacer Sleeve	1
14	P27125-OR-CI	Volute, High Pressure	Varies
15	P27125-3-OR-CI	Volute, High Pressure (For Busing)	1
16	Varies	Shaft	1

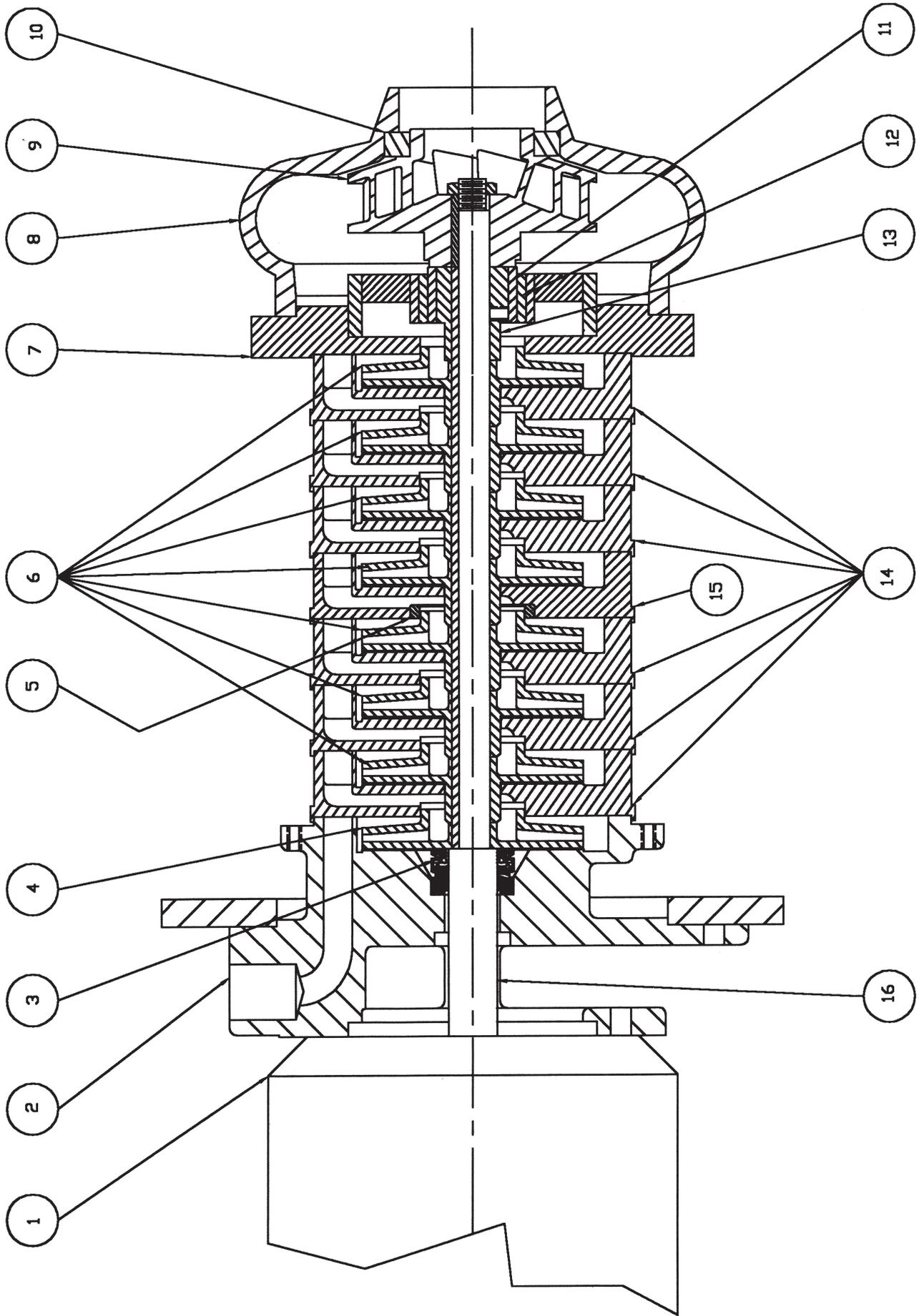
These are generic part numbers for specific part numbers for a pump, please provide serial number.



# STANDARD DUTY



# STANDARD DUTY



# HOSTILE DUTY

# **TROUBLESHOOTING**

## **No liquid delivered**

- Pump not primed
- Speed too low\*
- Discharge head too high
- Suction line or suction strainer is clogged
- Impeller completely clogged
- Wrong direction of rotation
- Too much clearance between impeller and intake flange

## **Not enough water delivered**

- Air leaks in suction or stuffing boxes
- Speed too low\*
- Discharge head higher than anticipated
- Too much clearance between impeller and intake flange
- Impeller partially clogged
- Not enough suction head for hot water
- Mechanical defects:
  - Wear ring is worn
  - Impeller damaged
- Impeller diameter is too small
- Foot valve is too small
- Foot valve or suction opening not submerged deep enough

## **Vibration**

- Bent shaft
- Pipe strain
- Impeller clogged
- Coupling alignment off

## **Not enough pressure**

- Speed too low\*
- Air in water
- Mechanical defects:
  - Wear ring is worn
  - Impeller damaged
- Impeller diameter too small

## **Pump works for a while then loses suction**

- Leaky suction line
- Water seal plugged
- Impeller clogged
- Air or gasses in liquid

## **Pump takes too much power**

- Speed too high\*
- Head lower than rating, pumps too much water
- Specific gravity or viscosity too high
- Mechanical defects:
  - Shaft bent
  - Power frame in bind
  - Wear ring is worn
- Impeller diameter too large
- Pump delivering too many gallons

\* When directly connected to electric motors, check for full voltage across all electrical leads

## **DISASSEMBLY PROCEDURE**

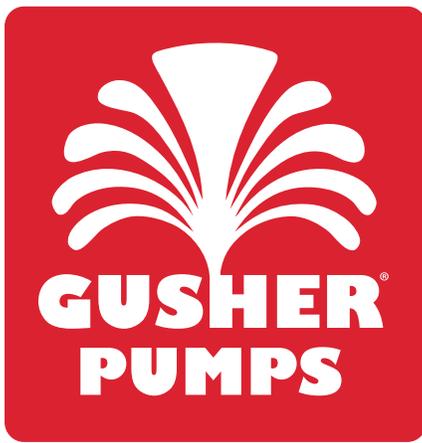
1. Turn the pump over to where the intake flange (#9) is up.
2. CAUTION! Before proceeding, be sure to mark the impeller housing (#10) on the outside so that you can put them back on in exactly the same position that you take them off and also number them so that you can put them back on in exactly the same order that they came off.
3. Remove the intake flange retaining bolts (#5) and remove the intake flange (#9).
4. Before continuing, you need to remember to number the impellers (#8) so that you can put them back on in exactly the same order that you take them off of the shaft.
5. Remove the impeller retaining nut (#6) and remove the impeller (#8). If the impeller is worn, replace it.
6. Remove the impeller housing (#10). If the housing is worn, replace it.
7. Continue removing the impellers (#8) and the impeller housings (#10) remembering to mark impeller housings (#10) for position and the order that they are in; also remember to mark the impellers as far as order until you get to the final impeller.
8. When you get to the last impeller, extreme care should be taken in removing the last impeller because the mechanical seal (#11) is directly behind this impeller.
9. Remove the slinger retaining screws (#4) from the slinger (#12) if applicable.
10. Remove the external fan cover (#22).
11. Remove the external fan (#21).
12. Remove the motor retaining bolts (#1).
13. Using a hammer and a straight screwdriver, insert the screwdriver between the motor end bell (#19) and the motor can (#18) and pry the motor end bell (#19) off of the motor can (#18).

14. Remove the motor can (#18) from the motor can adapter (#16) if applicable.
15. Once you have removed the motor can (#18) then remove the motor can adapter bolts (#2) and the motor can adapter (#16) if applicable to your pump.
16. Remove the lower bearing retainer bolts. (#3).
17. The use of a hand press is recommended in pressing the shaft (#17) out of the pump body (#13). If a press is not available the following steps will work. Using a hammer and a piece of wood, hold the piece of wood on the shaft (#17) over the threads and hit the wood with the hammer so you won't hurt the threads, and remove the shaft from the pump body (#13).
18. Once you have removed the shaft, check the bearings and replace if they show signs of wear.

## **FOR ASSEMBLY REVERSE THE ABOVE PROCEDURE**

In order to insure proper reassembly of your pump, be sure to do the following things:

1. Check the seal. If it is worn, replace it.
2. When replacing the mechanical seal, make sure the drive pin is in place, if applicable.
3. When pressing the seal (#11) into the pump body (#13), press only on the outer metal edge.
4. When you press the seat of the seal (#11) on the impeller (#8) use something that is non-metallic so that it won't damage the seal. Also, lubricate the impeller (#8) before pressing the seal (#11) onto the impeller hub.
5. When installing the impellers (#8) and the impeller housings (#10), they must go back onto the shaft exactly the same way that they were removed.
6. Once you have reassembled the pump and have put the external fan (#21) back onto the shaft (#17), rotate the pump shaft (#17) by hand to make sure that the pump turns freely and is not in a bind.



A RUTHMAN COMPANY

[www.Gusher.com](http://www.Gusher.com)

## GUSHER PUMPS LOCATIONS

### Williamstown Headquarters

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## Ruthman Companies: A family-owned business supplying pumps for over 100 years



Ruthman Companies was co-founded in 1912 by brothers Alois and Edward Ruthman as the "Ruthman Machinery Company." Based in Cincinnati, the company serviced the steamboats that traveled the Ohio River.

In 1924, Alois conceived the first sealless centrifugal pump, coining the term 'coolant pump.' The brothers named this new pump "Gusher," giving birth to what is now Ruthman Companies' flagship brand, Gusher Pumps.

Alois' son Thomas R. Ruthman joined the family business in 1949, growing the business globally through organic growth and the acquisition of complementary technologies. In the early 1990's, Alois' grandson, Thomas G. Ruthman, became the third generation of Ruthmans in the pump business. Over the years, Ruthman Companies has expanded its product line from the original centrifugal coolant pumps to include valves, vertical turbine pumps, positive displacement pumps, gear pumps, and other specialized pump equipment, while upholding its reputation as a leader in the custom engineering of pumps for the most challenging applications.

## RUTHMAN COMPANIES MANUFACTURING DIVISIONS

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